

## COATED ABRASIVES – BACKINGS TABLE

### Paper Backing Table

Paper Code	g/m <sub>2</sub>	Application
A	< 85	Handsanding, Finesanding
B	86-110	Handsanding
C	111-135	Handsanding, Portable Sanding Machine
D	136-220	Portable Sanding Machines
E	221-270	Machine Sanding (Light Wide Belt)
F	271-350	Machine Sanding (Wide Belt)
G	351-500	Machine Sanding (Segmented Belts)
H	>500	Machine Sanding (Segmented Belts)

### Cloth Backing Table

Cloth Code	Characteristic	Application
H or E	very highly flexible or stretchable	Shop roll, profile sanding, finishing
F, JF or JJ	highly flexible	contour, profile & fine sanding
J	flexible	contour sanding
XF or T	A heavy, yet flexible cotton cloth	Slack of belt sanding
X	stiff, heavy	performance sanding
Y	very stiff, extra heavy	high performance sanding
Z	very heavy, reinforced weft	for segmented belts (panel industry)